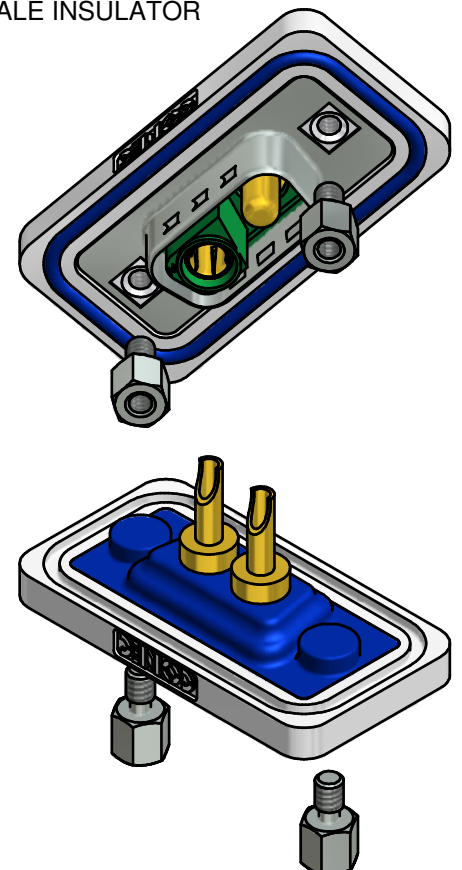
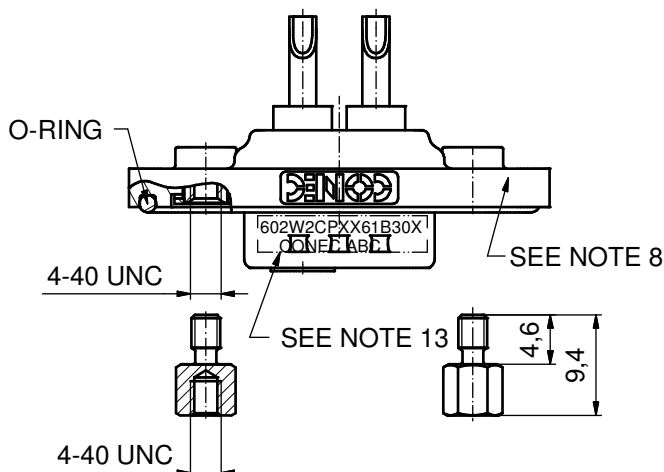
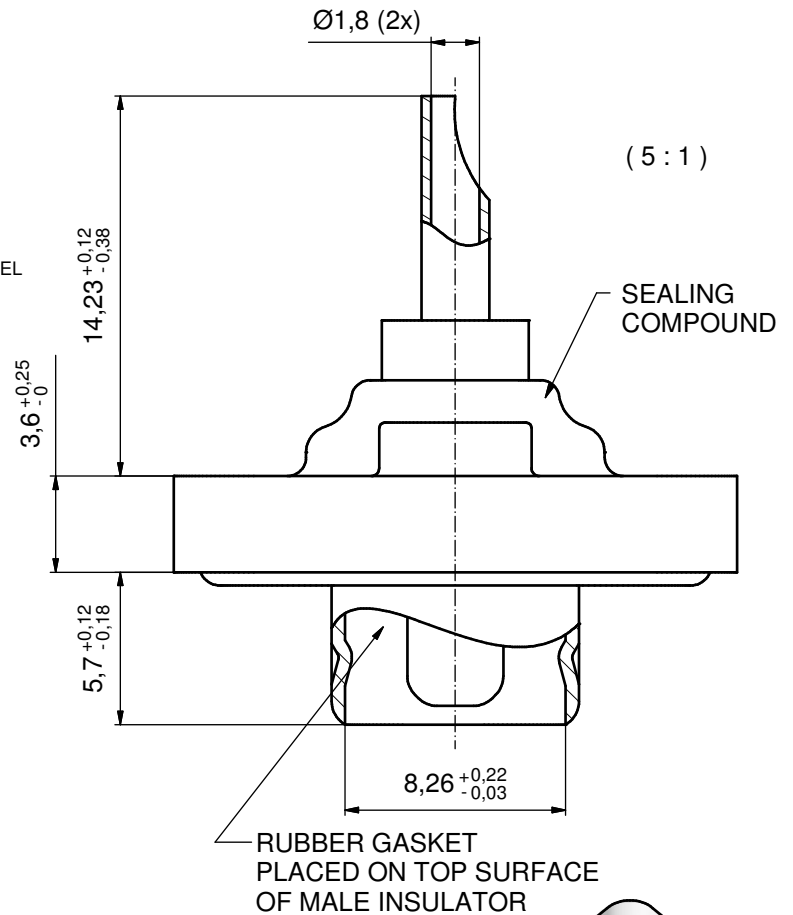
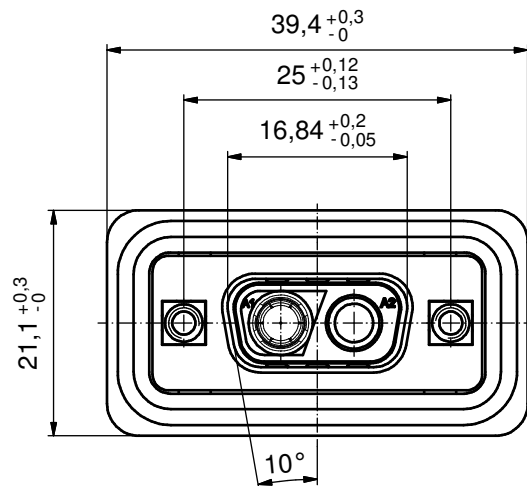


NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. METALSHELLS: COPPER ALLOY; min. 315µin TIN over 40-80µin NICKEL
3. INSULATOR: PBT GF UL 94 V-0; GREEN
4. HIGH POWER CONTACTS 10A: COPPER ALLOY
PLATING, MATING AREA: GOLD FLASH over NICKEL
PLATING, TERMINATION SIDE: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG16-20
FEMALE CONTACT ON POS. A1; MALE CONTACT ON POS. A2
5. THREADED INSERTS: COPPER ALLOY; min 200µin TIN over 80µin NICKEL
6. COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
7. HEXLOCKING SCREWS: STAINLESS STEEL
8. FRAME: ZINC DIE CAST; NICKEL PLATED
9. O-RING: SILICON; BLUE
10. SEALING COMPOUND: PUR; BLUE
11. RECOMMENDED PANEL CUT-OUT ON SHEET 2
12. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max.40Ncm (3.5 in.LB)
13. CONNECTOR IS PART MARKED: **602W2CPXX61B30X CONEC ABC**



AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

Directive 2002/95/EC RoHS compliant

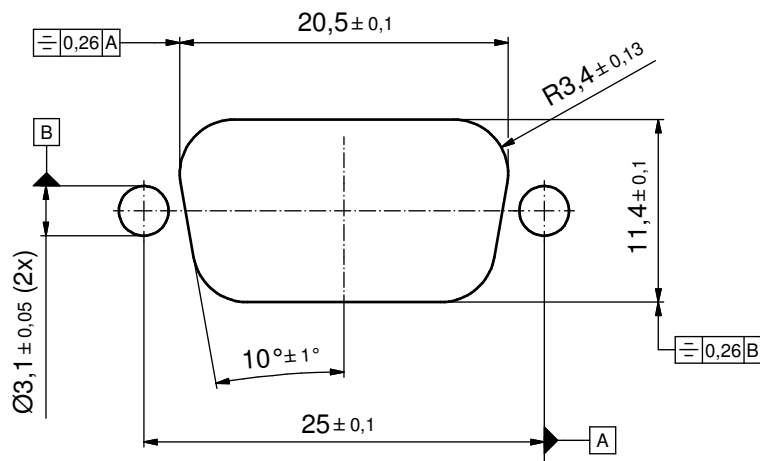
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH					tolerance		 dim. in mm	scale: 2:1 (5:1)		
								material: SEE NOTES		
						date	name	title: D-SUB COMBINATION MALE 2W2CP with threaded insert and hexlocking screw		
					drawn	11.06.14	Henneboel			
					appd.	12.06.14	Lehmenkühler			
					norm					
					d-old		dwg no:		DIN-A3 sh: 1/2	
	a	Original							15K1A1506	
	rev.	description	date	name					part no: 602W2CPXX61B30X	

CONEC

Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350 °C, 100 Watt max. and use a pencil tip.
4. Apply some solder to the solder tip of the soldering iron.
5. Put tip to wire in solder cup.
6. After 1 second bring in solder.
7. Heat for 5 seconds longer. Do not heat contact more than 6 seconds in total.
8. Remove soldering iron.
9. Wait until solder gets rigid again.
10. Do not solder adjacent contacts consecutively,
alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT OUT



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							material: SEE SHEET 1					
								date	name	title: RECOMMENDED PANEL CUT-OUT D-SUB COMBINATION MALE 2W2CP with threaded insert and hexlocking screw		
								drawn	11.06.14			Henneboel
								appd.	12.06.14			Lehmenkühler
				norm			dwg no: 15K1A1506 DIN-A3 sh: 2/2					
				d-old								
a	Original					part no: SEE SHEET 1						
rev.	description	date	name									