

15. CONNECTOR IS PART MARKED: 6007W2PAM61B30X CONEC ABC

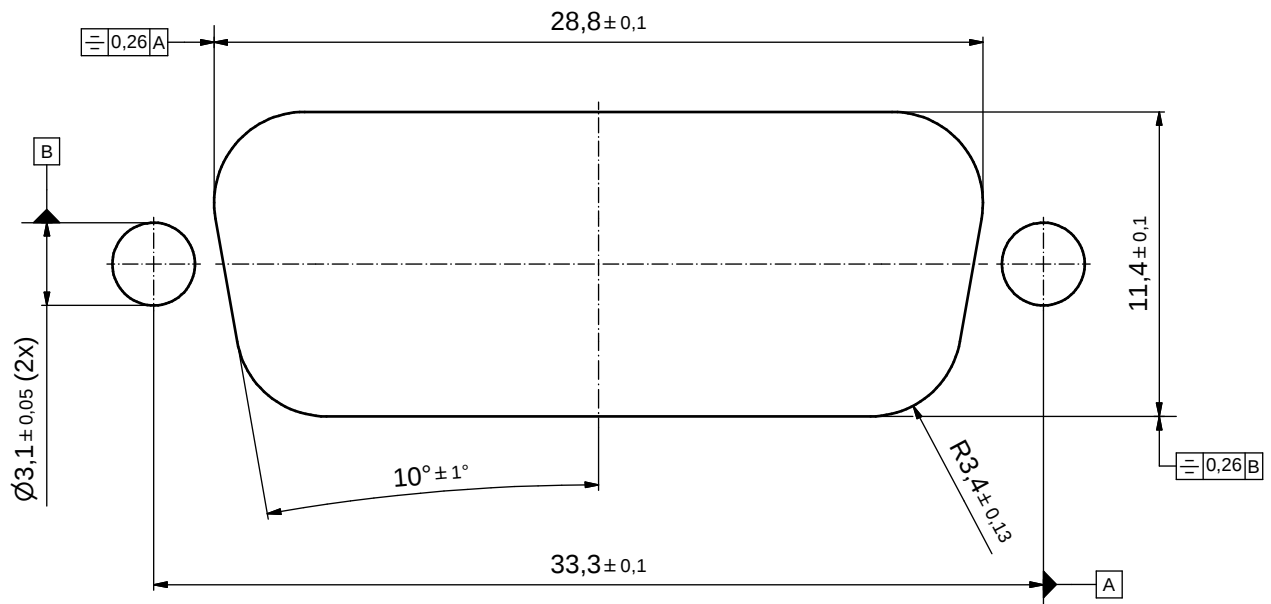


scale:		2:1 (5:1)	
material:		see notes	
title:			
D-SUB COMBINATION MALE			
7W2P SOLDER CUP			
with threaded insert and hexlocking screw			
dwg no:			DIN- A3
15K1A668			sh: 1
part no:		6007W2PAM61B30X	

Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Signal Contact
 - 3.1. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
 - 3.2. Put tip to wire in solder cup.
 - 3.3. After 1 second bring in solder.
 - 3.4. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
4. Power Contact
 - 4.1. Operate the soldering iron at 350°C, 100 Watt max. and use a pencil tip.
 - 4.2. Put tip to wire in solder cup.
 - 4.3. After 1 second bring in solder.
 - 4.4. Heat for 5 seconds longer. Do not heat contact more than 6 seconds in total.
5. Remove soldering iron.
6. Wait until solder gets rigid again.
7. Do not solder adjacent contacts consecutively,
alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH					tolerance		 dim. in mm	scale: 5:1		
								material: see sheet 1		
					date	name	title: PANEL CUT-OUT D-SUB COMBINATION MALE 7W2P Solder cup; with threaded insert,hexlocking screw			
					drawn	17.06.2010				Schmidt
					appd.	17.06.2010				Fischer
					norm					
					d-old					
								dwg no: 15K1A668		DIN-A3
	a	Original								sh: 2
	rev.	description	date	name				part no: SEE SHEET 1		