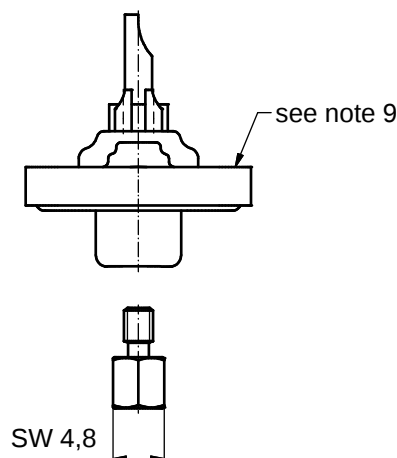
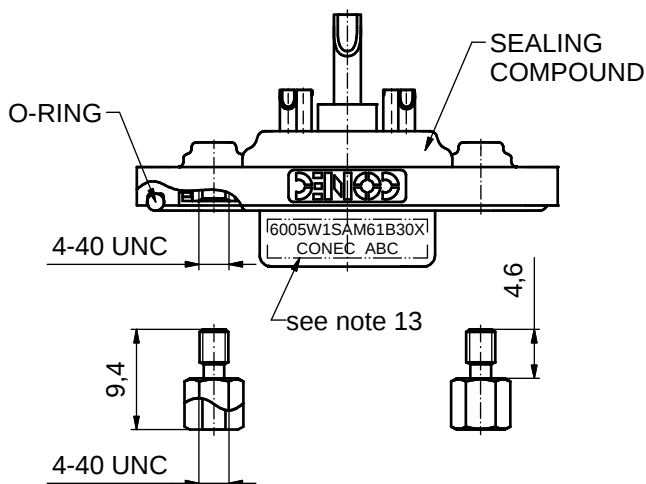
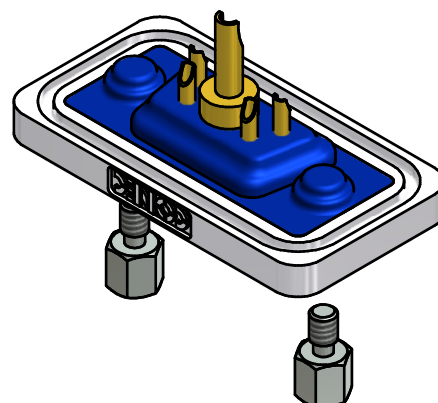
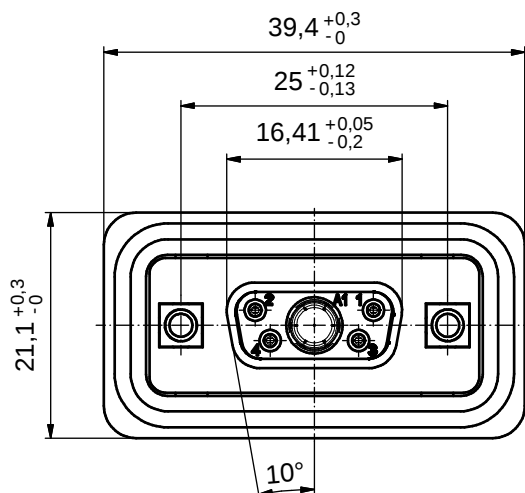
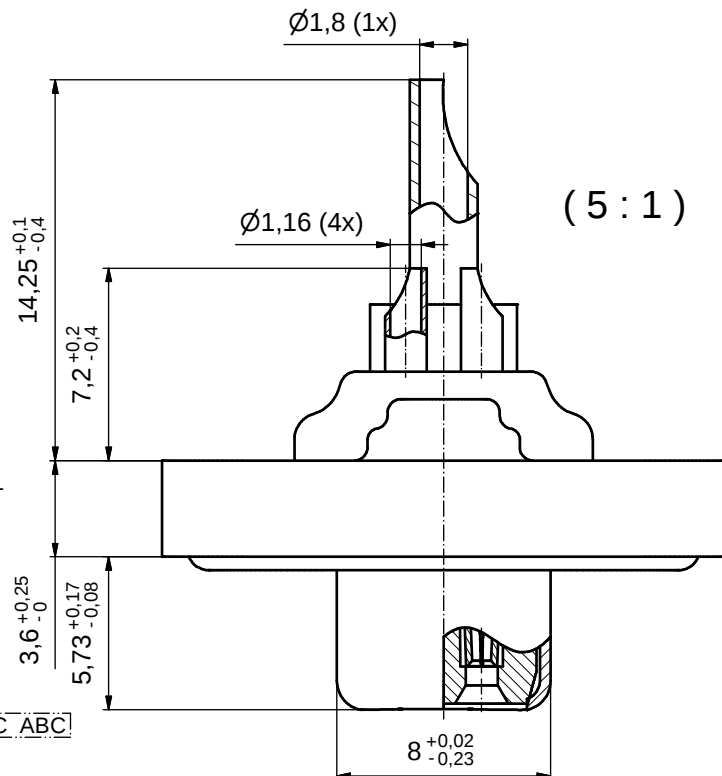


NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. METALSHELLS:
COPPER ALLOY; min. 315µin TIN over 40-80µin NICKEL
3. INSULATORS: PBT GF UL 94 V-0, GREEN
4. SIGNAL CONTACTS: COPPER ALLOY
PLATING: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG 20
5. HIGH POWER CONTACT 10A: COPPER ALLOY
PLATING MATING AREA: GOLD FLASH over NICKEL
PLATING TERMINATION SIDE: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG 16-20
6. THREADED INSERTS:
COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
7. COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
8. HEXLOCKING SCREWS: STAINLESS STEEL
9. FRAME: ZINC DIE CAST; NICKEL PLATED
10. O-RING: SILICON; BLUE
11. RECOMMENDED PANEL CUT-OUT ON SHEET 2
12. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1in.LB) / max. 40Ncm (3.5 in.LB)
13. CONNECTOR IS PART MARKED: 6005W1SAM61B30X CONEC ABC



AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

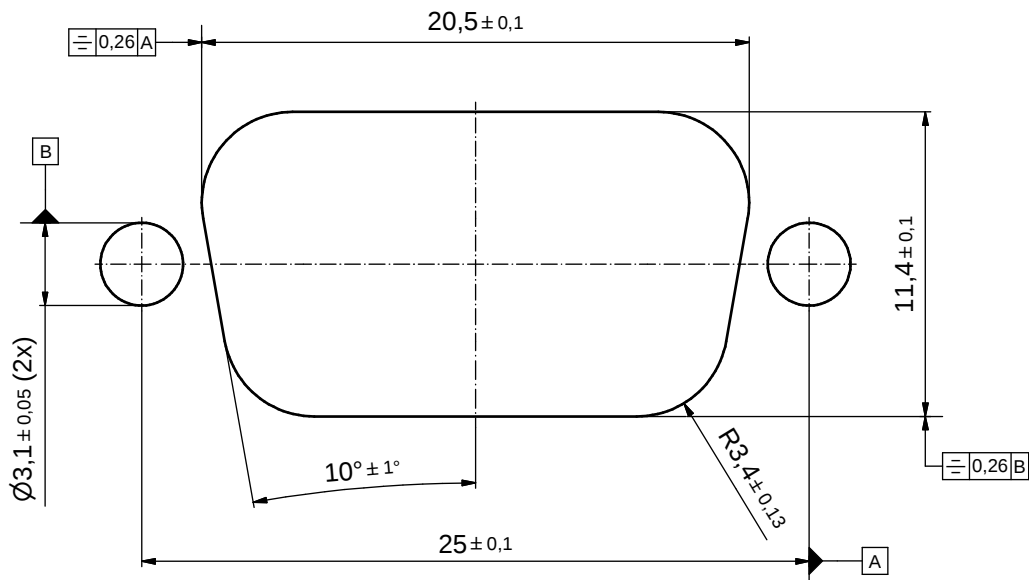
Directive 2002/95/EC RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH				tolerance		 dim. in mm	scale:	2:1 (5:1)	
							material:	see notes	
						date	name	title: D-SUB COMBINATION FEMALE 5W1S with threaded insert and hexlocking screw	
						drawn	22.03.11		
		appd.	22.03.11	Fischer					
		norm		dwg no:		DIN-A3 sh: 1			
		d-old							
a		Origin				15K1A812			
rev.	description	date	name			part no: 6005W1SAM61B30X			

Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Signal Contact
 - 3.1. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
 - 3.2. Put tip to wire in solder cup.
 - 3.3. After 1 second bring in solder.
 - 3.4. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
4. Power Contact
 - 4.1. Operate the soldering iron at 350°C, 100 Watt max. and use a pencil tip.
 - 4.2. Put tip to wire in solder cup.
 - 4.3. After 1 second bring in solder.
 - 4.4. Heat for 5 seconds longer. Do not heat contact more than 6 seconds in total.
5. Remove soldering iron.
6. Wait until solder gets rigid again.
7. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



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							material: see sheet 1					
								date	name	title: PANEL CUT OUT D-SUB COMBINATION FEMALE 5W1S with threaded insert and hexlocking screw		
								drawn	22.03.11			Schmidt
								appd.	22.03.11			Fischer
				norm		dwg no:		DIN-A3				
				d-old					15K1A812			
	a	Origin				part no:		sh: 2				
	rev.	description	date						name	see sheet 1		