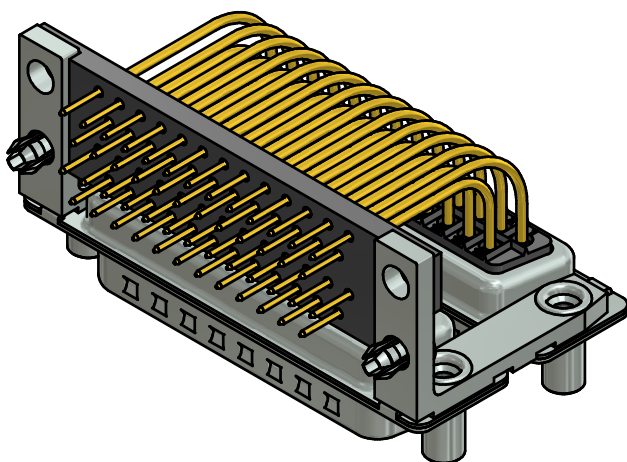
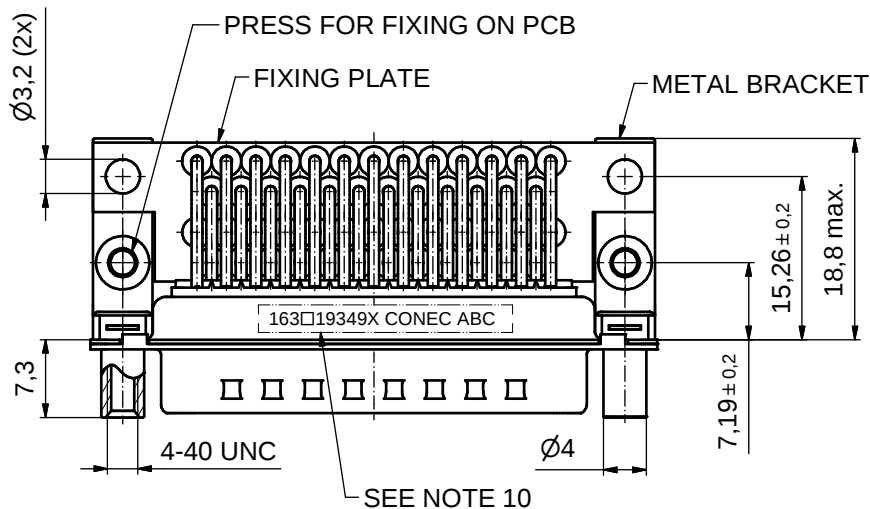
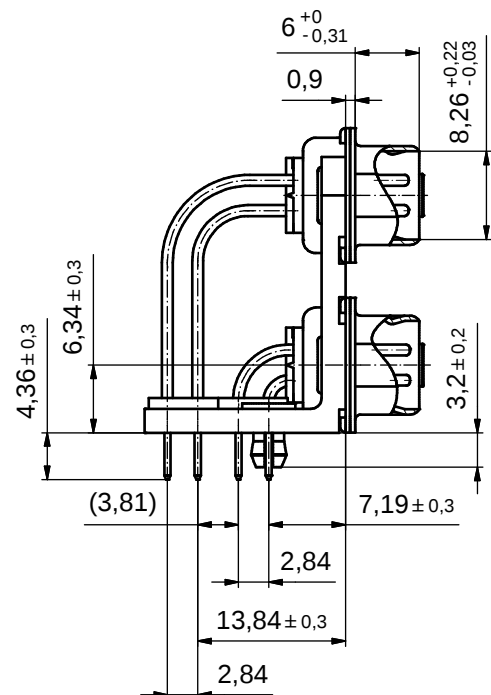
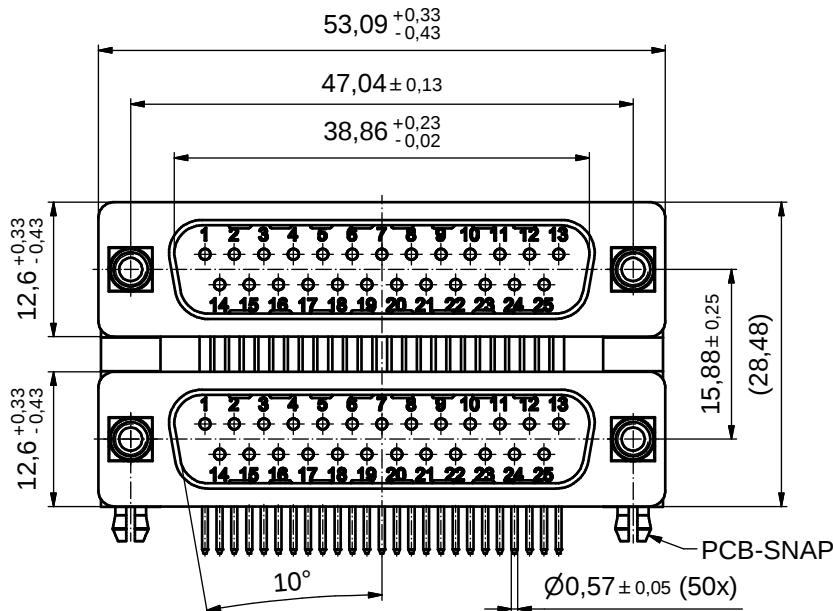




NOTES:

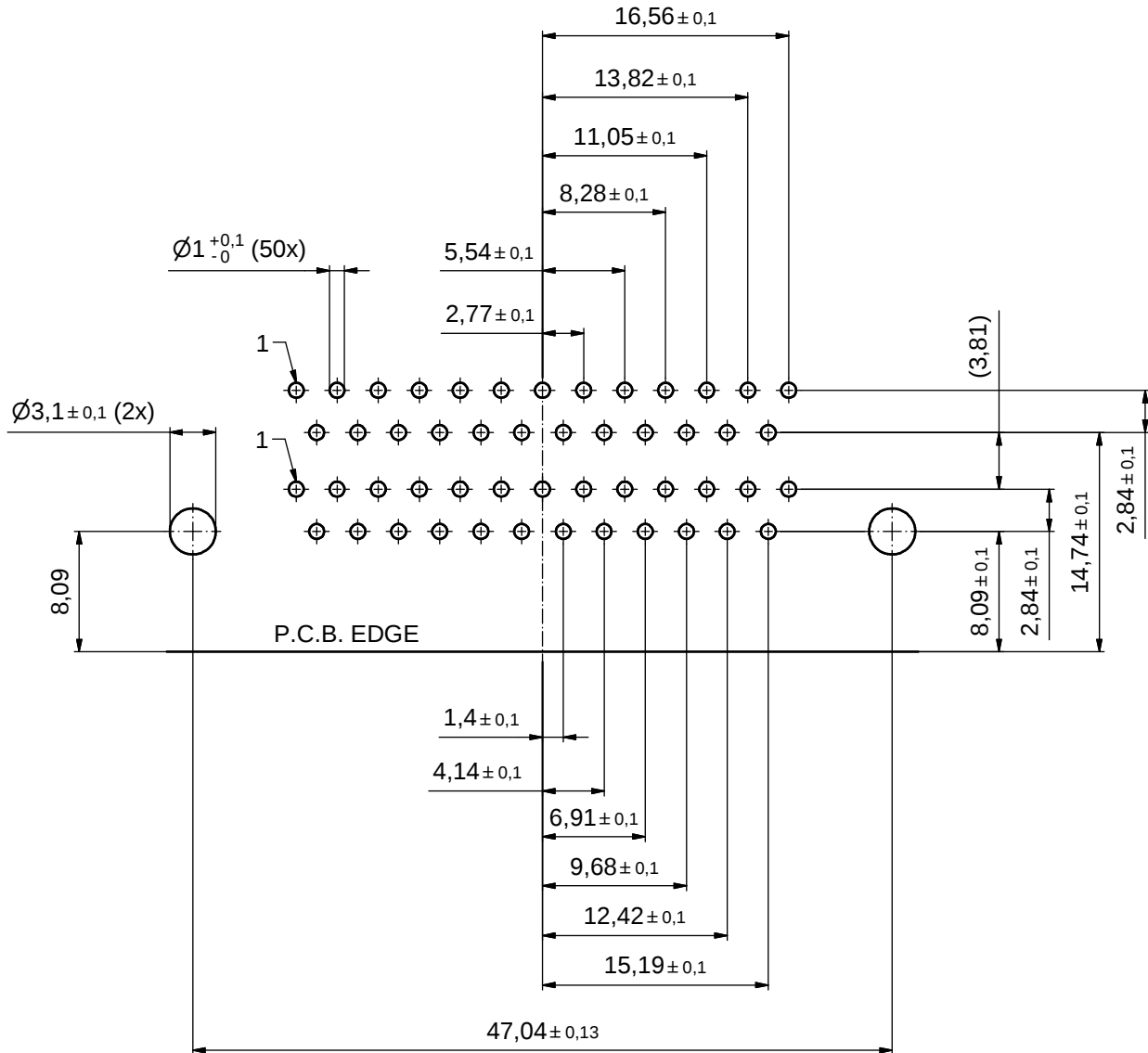
- METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
- INSULATORS: PBT GF UL 94 V-0, BLACK
- CONTACTS: COPPER ALLOY; PLATING (SEE PART NO):
 - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 - PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
 - PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
- METAL BRACKETS:
 - ZINC DIE CAST; 300µin COPPER/40-120µin NICKEL/120-200µin TIN
- THREADED LOCKS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
- PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
 - PCB-HOLE: $\varnothing 3,1 \pm 0,1$ mm; PCB-THICKNESS: 1,6mm
- FIXING PLATE: PBT GF UL 94 V-0, BLACK
- P.C.B. HOLE DRILLINGS ON SHEET 2
- MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
- CONNECTOR IS PART MARKED: **163□19349X CONEC ABC** (see note 3)

Directive 2002/95/EC RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH					tolerance		 dim. in mm	scale: 2:1	
								material: SEE NOTES	
						date	name	title: D-SUB DUAL PORT 15,88mm 25pos. MALE / 25pos. MALE threaded lock, metal bracket, fixing plate and snap	
					drawn	23.07.14	Henneboel		
					appd.	24.07.14	Lehmenkühler		
					norm				
					d-old			dwg no: DIN-A3 16K1A3487 sh: 1/2	
									
	a	Original							
	rev.	description	date	name	part no: 163□19349X (see note 3)				

DIN-A3
sh: 1/2

P.C.B. HOLE DRILLINGS (P.C.B. TOP SIDE)



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								material: SEE SHEET 1		
					date	name	title: P.C.B. HOLE DRILLINGS D-SUB DUAL PORT 15,88mm 2x25pos. MALE with threaded lock,metal bracket,fixing plate and snap			
					drawn	23.07.14				Henneboel
					appd.	24.07.14				Lehmenkühler
					norm					
					d-old					
								dwg no:		DIN-A3
	a	Original						16K1A3487		sh: 2/2
	rev.	description	date	name				part no: SEE SHEET 1		