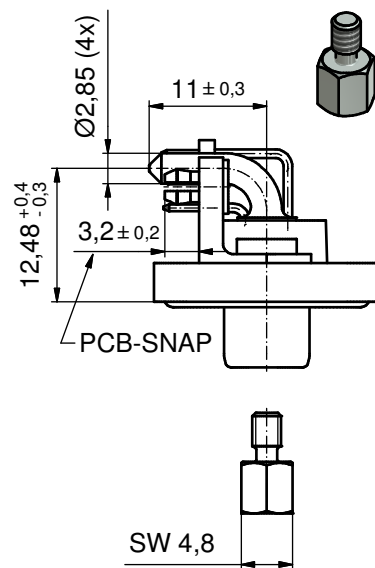
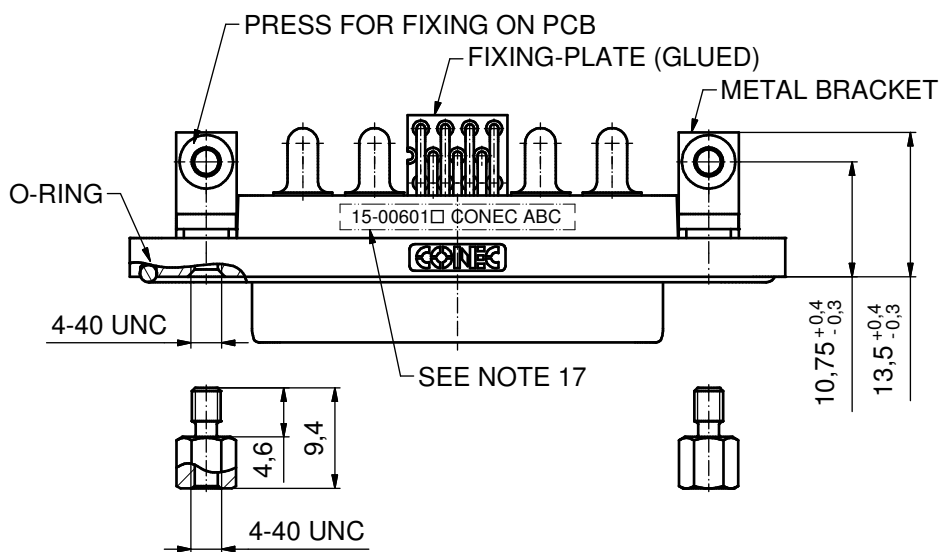
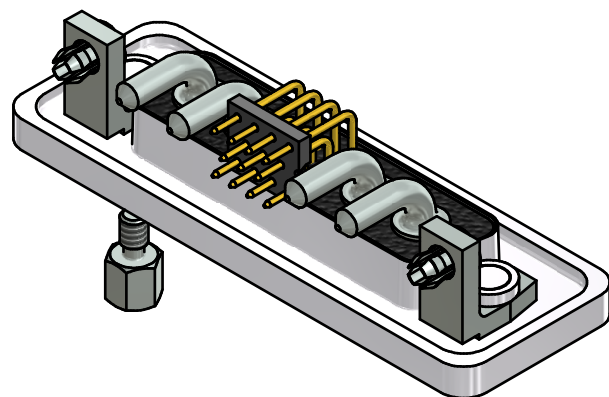
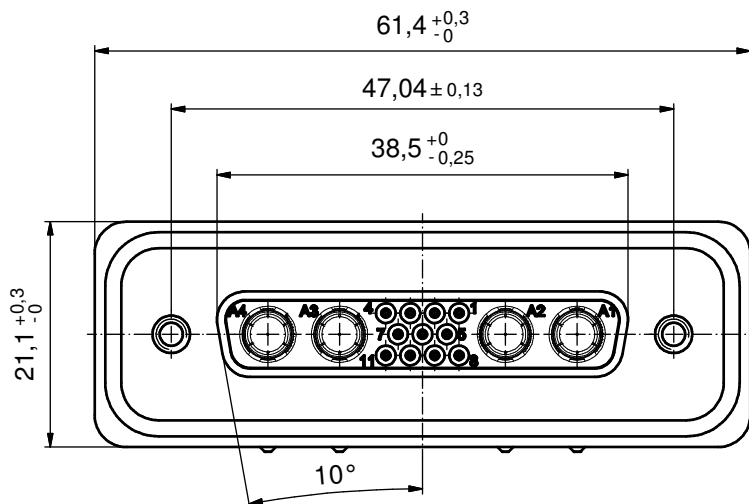
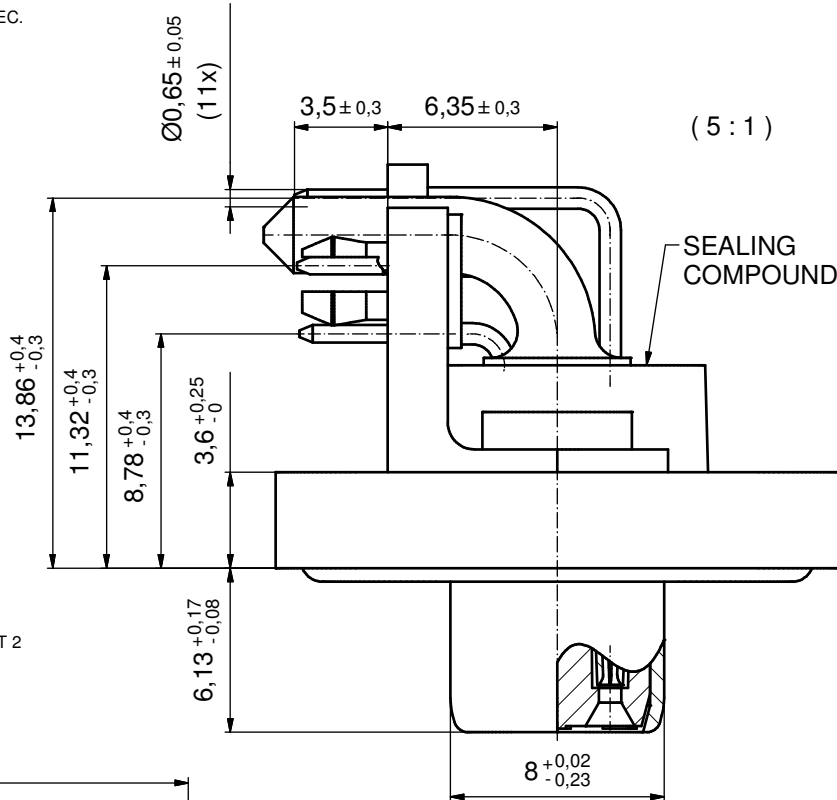


NOTES:

1. FOR WAVE SOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
2. IP RATING: IP67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
4. METAL SHELL: ZINC DIE CAST;
min. 50µin NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0; GREEN
6. O-RING: SILICONE PER ASTM D2000 70 SHORE A
7. SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
8. SIGNAL CONTACTS: COPPER ALLOY
PLATING (SEE PART-NO.):
30µin HARD GOLD over min. 50µin NICKEL if 1□ in PART-NO.
GOLD FLASH over NICKEL if 3□ in PART-NO.
9. HIGH POWER CONTACTS 20A: COPPER ALLOY
PLATING, MATING SIDE (SEE PART-NO.):
□ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
□ PLEASE ADD 3 for GOLD FLASH over NICKEL
PLATING, TERMINATION SIDE: 160-240µin TIN over 80µin NICKEL
10. METAL BRACKETS: ZINC DIE CAST;
300µin COPPER/40-120µin NICKEL/120-200µin TIN
11. WASHERS: COPPER ALLOY; 80µin NICKEL
12. P.C.B. SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: $\varnothing 3,1 \pm 0,1$; PCB THICKNESS 1,6mm
13. HEXLOCKING SCREWS: STAINLESS STEEL
14. FIXING-PLATE: PBT GF UL 94 V-0; BLACK
15. PCB-HOLE DRILLINGS and RECOMMENDED PANEL CUT-OUT ON SHEET 2
16. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max. 67Ncm (6 in.LB)
17. CONNECTOR IS PART MARKED: 15-00601□ CONEC ABC (see note 9)

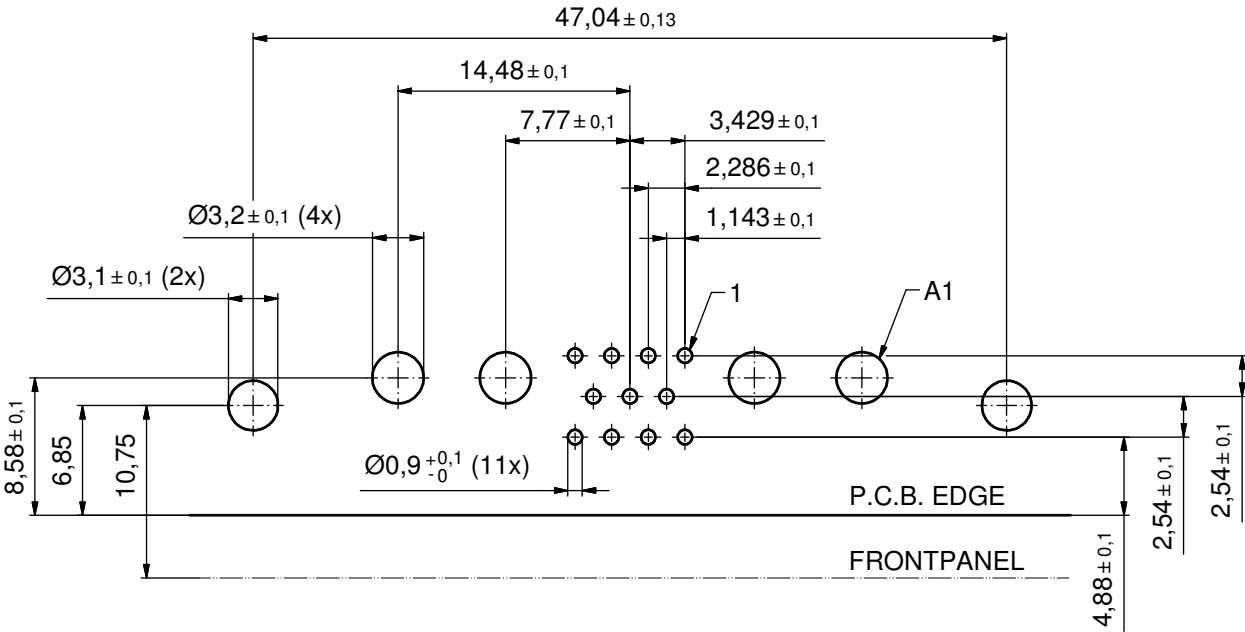


AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

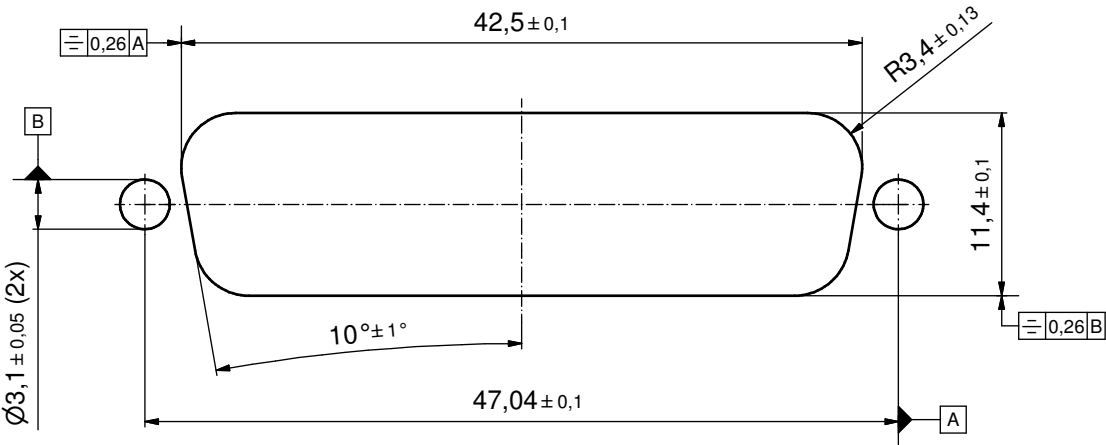
Directive 2002/95/EC RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH					tolerance		 dim. in mm	scale: 2:1 (5:1)	
								material: SEE NOTES	
					date	name	title: D-SUB HD COMBINATION FEMALE 90° 15W4S SOLDER PIN ANGLED with metal bracket, hexlocking screw and snap		
					drawn 15.01.14	Hennboel			
					appd. 17.01.14	Schmidt			
					norm				
					d-old		dwg no:		DIN-A3 sh: 1/2
									
	a	Original					15K1A1416		
rev.	description	date	name			part no: 15-00601□ (see note 9)			

P.C.B. HOLE DRILLINGS
(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH				tolerance		 dim. in mm		scale: 3:1						
								material: see sheet1						
									date		name	title: P.C.B. HOLE DRILLINGS RECOMMENDED PANEL CUT-OUT D-SUB HD Combination Female 90° 15W4S		
								drawn	15.01.14	Hennboel				
								appd.	17.01.14	Schmidt				
								norm						
								d-old			dwg no:		DIN-A3 sh: 2/2	
														
				a	Original							15K1A1416		
				rev.	description	date	name			part no:		SEE SHEET 1		