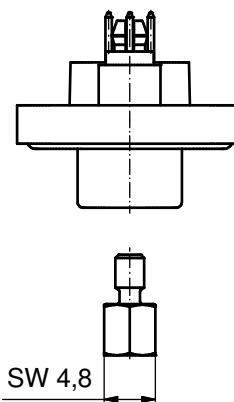
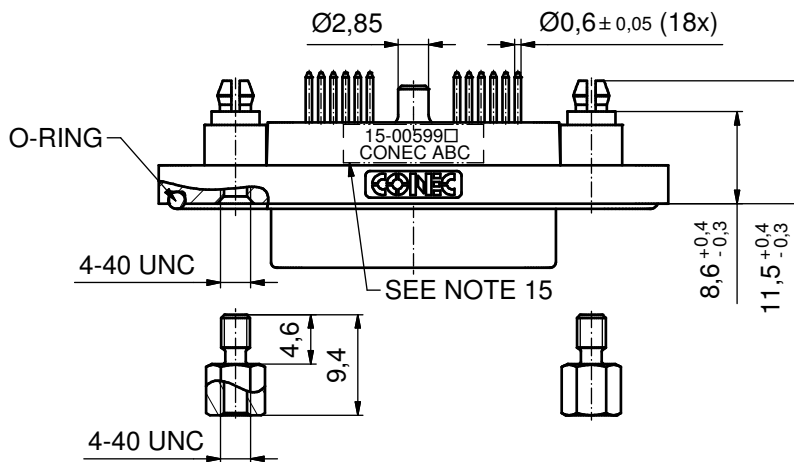
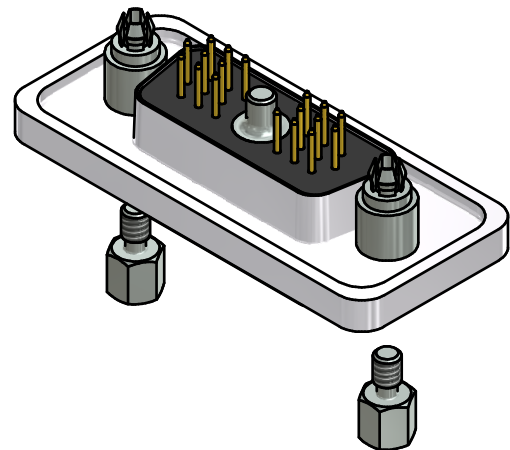
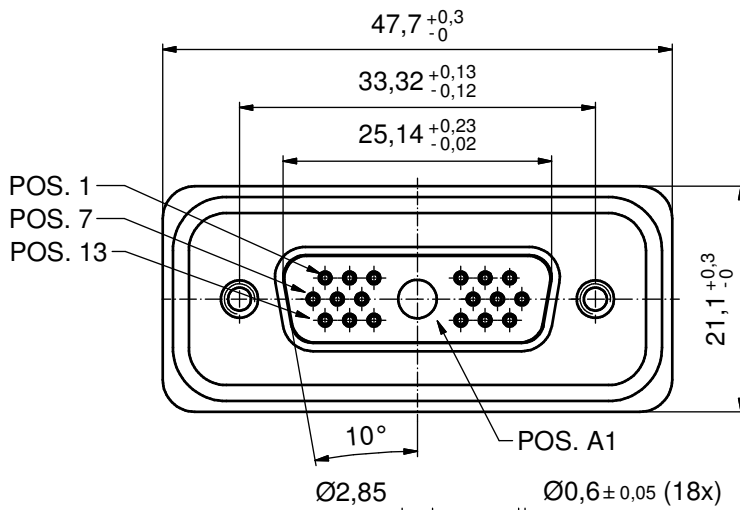
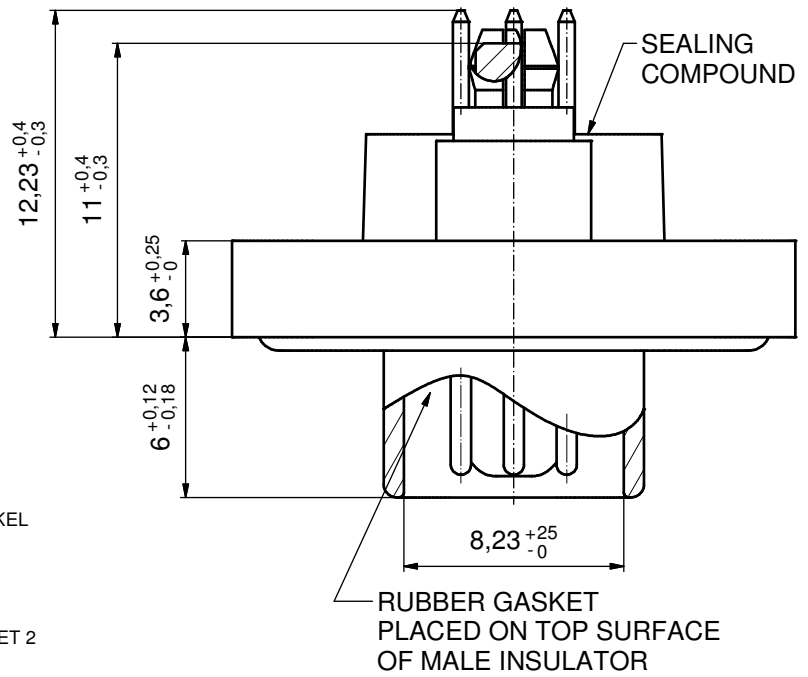


NOTES:

1. FOR WAVE SOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
4. METAL SHELL: ZINC DIE CAST;
min. 50µin NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0; GREEN
6. O-RING: SILICONE PER ASTM D2000 70 SHORE A
7. SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
8. SIGNAL CONTACTS: COPPER ALLOY;
PLATING (SEE PART NO):
30µin HARD GOLD over min. 50µin NICKEL if 1□ in PART NO.
GOLD FLASH over NICKEL if 3□ in PART NO.
9. HIGH POWER CONTACTS 20A: COPPER ALLOY;
PLATING, MATING SIDE (SEE PART NO):
□ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
□ PLEASE ADD 3 for GOLD FLASH over NICKEL
PLATING, TERMINATION SIDE: 160-240µin over 80µin NICKEL
10. REAR SPACER CLIPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: Ø3,1±0,1; PCB THICKNESS 1,6mm
11. HEXLOCKING SCREWS: STAINLESS STEEL
12. RUBBER GASKET: TPE; BLACK
13. PCB-HOLE DRILLINGS and RECOMMENDED PANEL CUT-OUT ON SHEET 2
14. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
15. CONNECTOR IS PART MARKED: 15-00599□ CONEC ABC (see note 9)

(5:1)



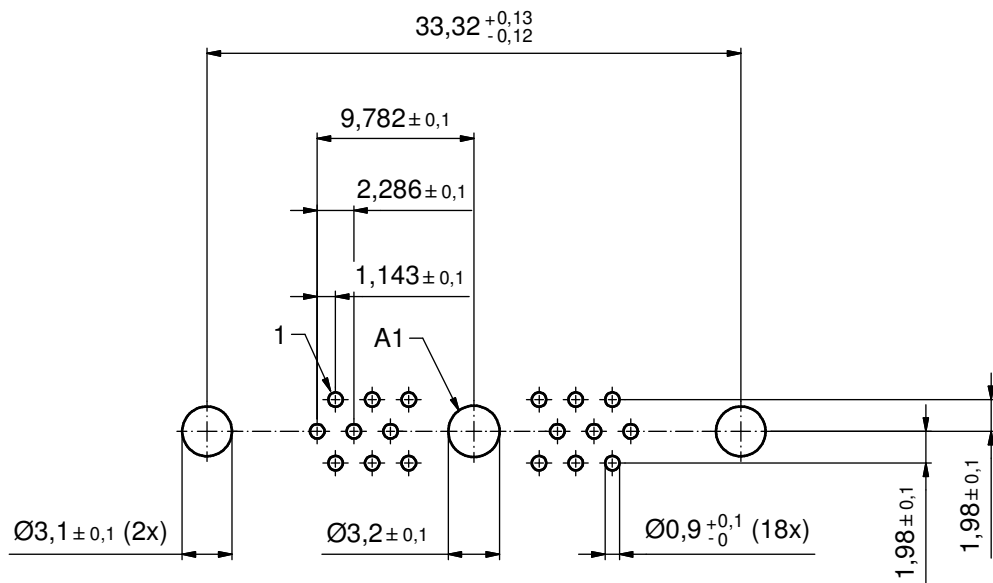
AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

Directive 2002/95/EC RoHS compliant

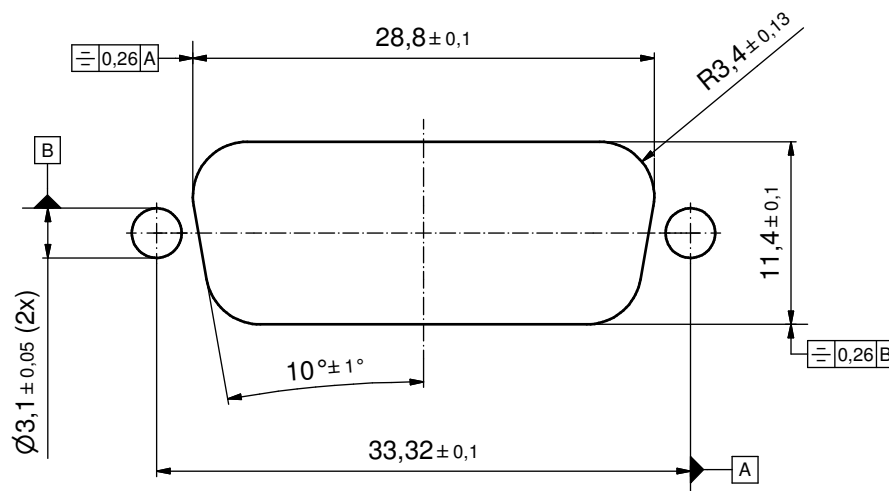
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH	DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 2:1 (5:1)		
								material: SEE NOTES		
					date	name	title: D-SUB HD COMBINATION MALE 19W1P SOLDER PIN STRAIGHT with rear spacer clip and hexlocking screw			
					drawn 14.01.14	Henneboel				
					appd. 17.01.14	Schmidt				
					norm					
					d-old		dwg no:		DIN-A3 sh: 1/2	
		a	Original						15K1A1414	
rev.	description	date	name							
								part no: 15-00599□ (see note 9)		

CONEC

P.C.B. HOLE DRILLINGS
(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH	DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 3:1	
								material: SEE SHEET 1	
					date	name	title: P.C.B. HOLE DRILLINGS RECOMMENDED PANEL CUT-OUT D-SUB HD COMBINATION MALE 19W1P		
					drawn 14.01.14	Henneboel			
					appd. 17.01.14	Schmidt			
					norm				
					d-old		dwg no:		DIN-A3
									
	a	Original							15K1A1414
	rev.	description	date	name			part no: SEE SHEET 1		

CONEC