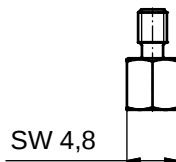
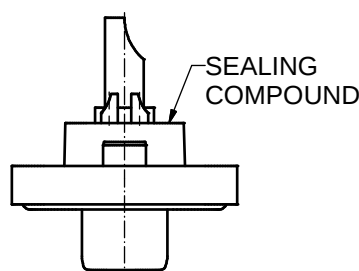
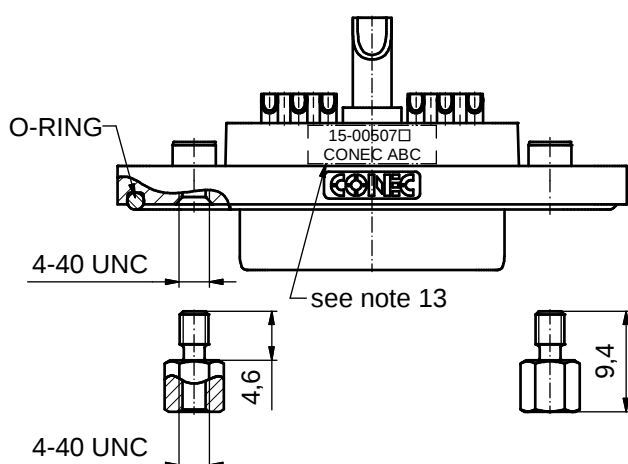
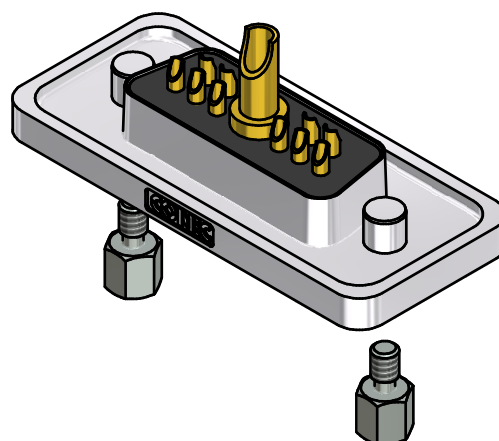
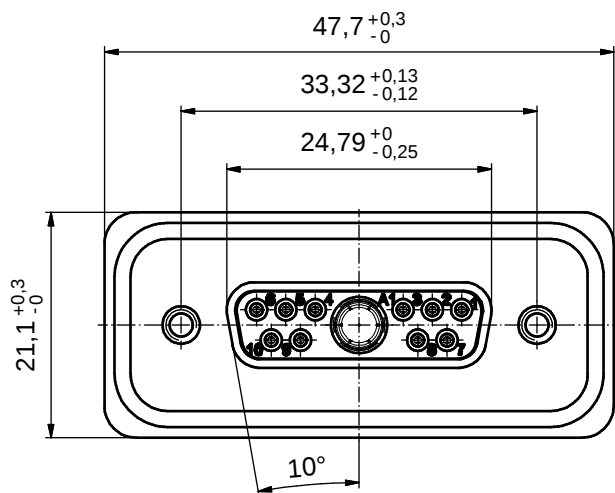
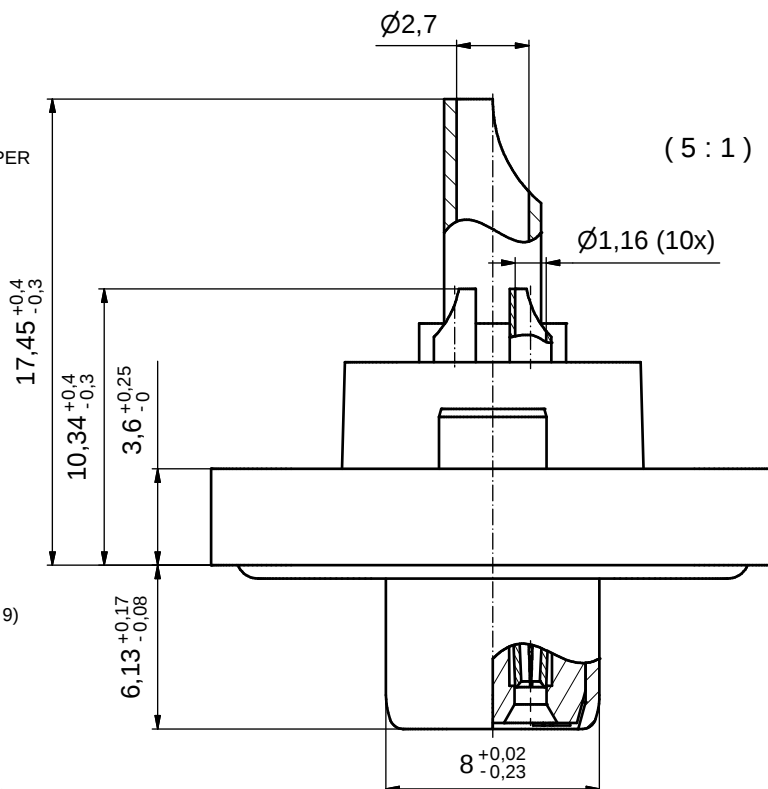


NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER SOLDERING
4. METAL SHELL: ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0, GREEN
6. O-RING: SILICONE PER ASTM D2000 70 SHORE A
7. SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
8. SIGNAL CONTACTS: COPPER ALLOY
PLATING (SEE PART NO):
30µin HARD GOLD over min. 50µin NICKEL if 1□ in PART NO.
GOLD FLASH over NICKEL if 3 □ in PART NO.
SOLDER CUP ACCEPTS CABLE AWG 20
9. HIGH POWER CONTACTS 20A: COPPER ALLOY
PLATING, MATING SIDE (SEE PART NO):
□ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
□ PLEASE ADD 3 for GOLD FLASH over NICKEL
PLATING, TERMINATION SIDE: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG 12 - 14
10. HEXLOCKING SCREWS: STAINLESS STEEL
11. RECOMMENDED PANEL CUT-OUT ON SHEET 2
12. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
13. CONNECTOR IS PART MARKED: 15-00507□ CONEC ABC (see note 9)



AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

Directive 2002/95/EC RoHS compliant

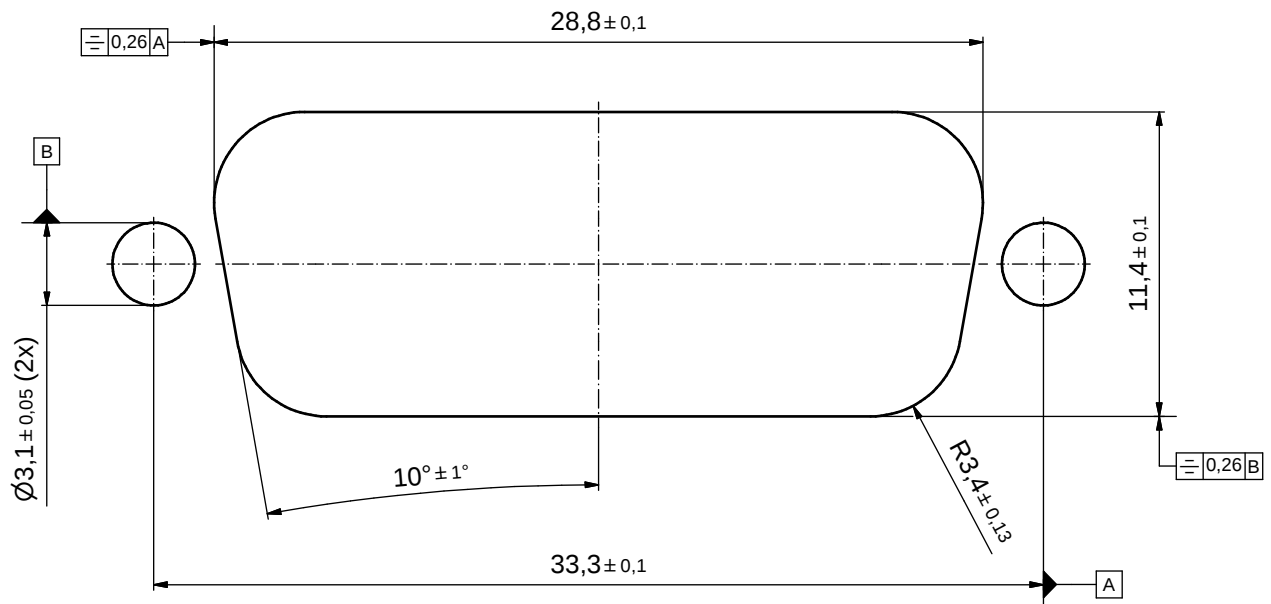
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH					tolerance		 dim. in mm	scale: 2:1 (5:1)		
								material: SEE NOTES		
					date	name	title: D-SUB COMBINATION FEMALE 11W1S SOLDER CUP with hexlocking screw			
					drawn	20.05.14				Schmidt
					appd.	20.05.14				Lehmenkühler
					norm					
					d-old			dwg no: 15K1A1484		
		a	Original					DIN-A3 sh: 1/2		
	rev.	description	date	name						
							part no: 15-00507□ (see note 9)			

CONEC

Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Signal Contact
 - 3.1. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
 - 3.2. Put tip to wire in solder cup.
 - 3.3. After 1 second bring in solder.
 - 3.4. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
4. Power Contact
 - 4.1. Operate the soldering iron at 350°C, 100 Watt max. and use a pencil tip.
 - 4.2. Apply some solder to the solder tip of the soldering iron
 - 4.3. Put tip to wire in solder cup.
 - 4.4. After 1 second bring in solder.
 - 4.5. Heat for 5 seconds longer. Do not heat contact more than 6 seconds in total.
5. Remove soldering iron.
6. Wait until solder gets rigid again.
7. Do not solder adjacent contacts consecutively,
alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



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OWNERSHIP AND COPYRIGHT OF CONEC GmbH

DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 3:1	
							material: SEE SHEET 1	
				date	name	title: PANEL CUT-OUT D-SUB COMBINATION FEMALE 11W1S Solder cup, with hexlocking screw		
				drawn 20.05.14	Schmidt			
				appd. 20.05.14	Lehmenkühler			
				norm				
				d-old		dwg no: 15K1A1484		
a	Original							
rev.	description	date	name			part no: SEE SHEET 1		
						DIN-A3		
						sh: 2/2		