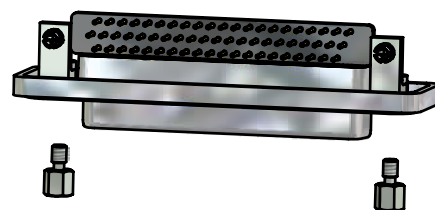


1. FOR WAVESOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC.
AND SOLDER PREHEAT 150°C FOR 180 SEC.)

-
- 5°C FOR 8 SEC.
- 14,28^{+0,4}_{-0,3}
- 11,74^{+0,4}_{-0,3}
- 9,2^{+0,4}_{-0,3}
- 3,6^{+0,25}₋₀
- 6,13^{+0,17}_{-0,08}
- 3 ± 0,3
- 6,35 ± 0,3
- Ø0,65 ± 0,05 (62x)
- 8^{+0,02}_{-0,23}
- (5:1)
- NICKEL



APPROVAL # FREIGABE # DEBLOCKAGE # AUTORIZACION # APPROVAL	CUSTOMER APPROVAL DATE:	APPROVAL # FREIGABE # DEBLOCKAGE # AUTORIZACION # APPROVAL
APPROVAL # FREIGABE # DEBLOCKAGE # AUTORIZACION # APPROVAL	NAME: TITLE:	APPROVAL # FREIGABE # DEBLOCKAGE # AUTORIZACION # APPROVAL
APPROVAL # FREIGABE # DEBLOCKAGE # AUTORIZACION # APPROVAL	COMPANY NAME:	APPROVAL # FREIGABE # DEBLOCKAGE # AUTORIZACION # APPROVAL

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WRITTEN PERMISSION.

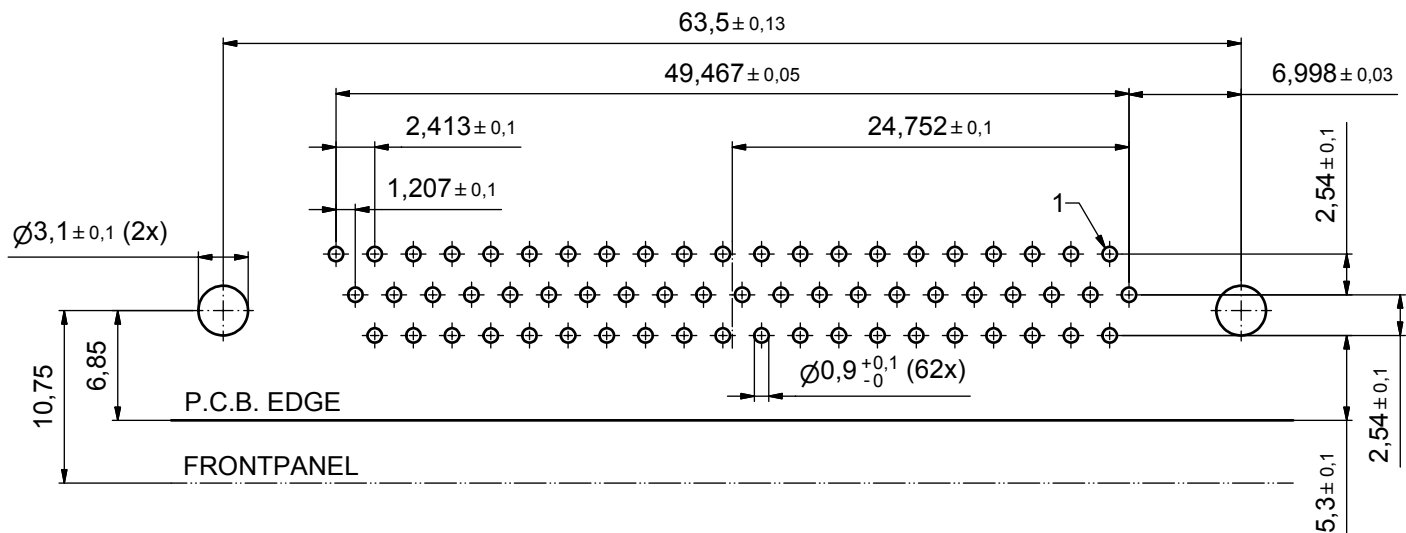
				tolerance		 dim. in mm
				date	name	
				drawn	25.11.09	Schmidt
				appd.	27.11.09	Fischer
				norm		
				d-old		
a	Origin					
rev.	description	date	name			



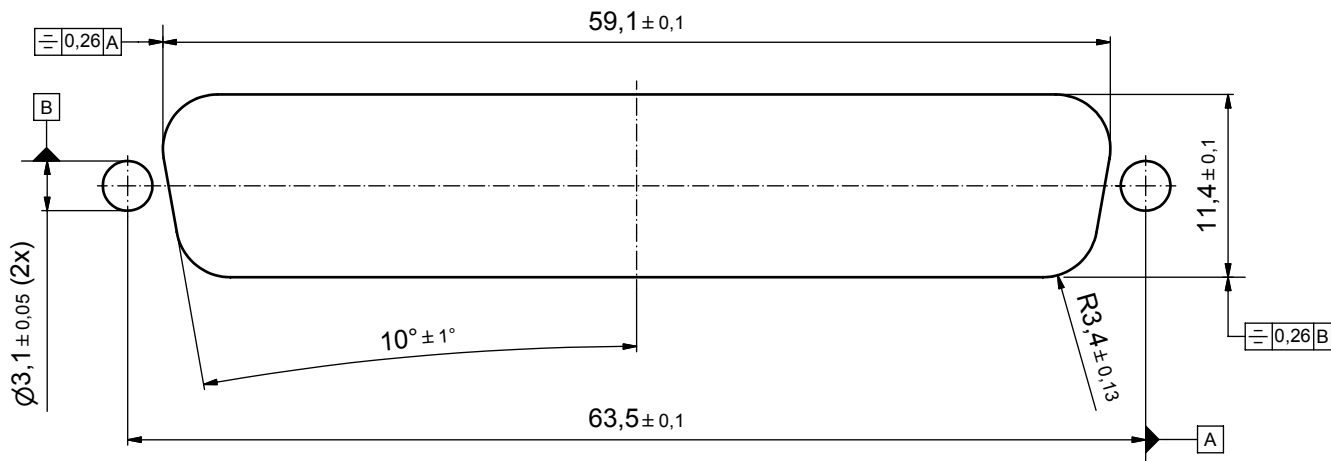
scale:	2:1 (5:1)	
material:	see notes	
title:		
D-SUB HD FEMALE 90°		
62pos. SOLDER PIN ANGLED		
metal bracket, fixing-plate, hexlocking screw, snap		
dwg no:	Inventor 10	DIN-A3
15K1A515		sh: 1
part no:	15-00007	

P.C.B. HOLE DRILLINGS

(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

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DO NOT ALTER CAD DRAWING BY HAND

rev.	description	date	name
a	Origin		

tolerance	
dim. in mm	
drawn	25.11.09 Schmidt
appd.	27.11.09 Fischer
norm	
d-old	

scale:	3:1	
material:	see sheet 1	
title:		
P.C.B. HOLE DRILLINGS		
PANEL CUT-OUT		
D-SUB Female 62pos. HD Solder pin angled 90°		
dwg no:	Inventor 10	DIN-A3
15K1A515		sh: 2
part no:	see sheet 1	